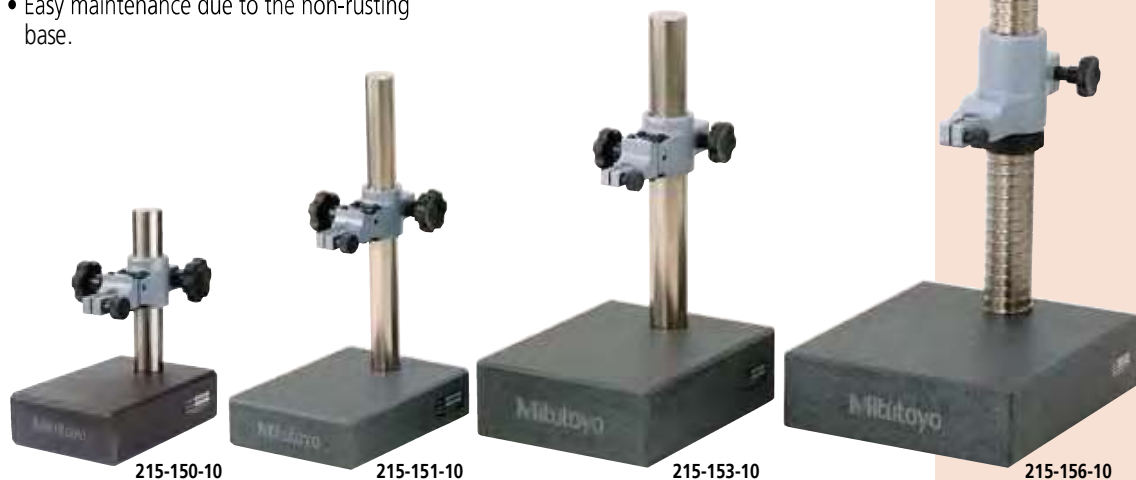


# Stands

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

## SERIES 215 — Granite Comparator Stands

- The base is made of black granite that stays free of burrs and build-ups due to its fine-grain composition.
- Easy maintenance due to the non-rusting base.



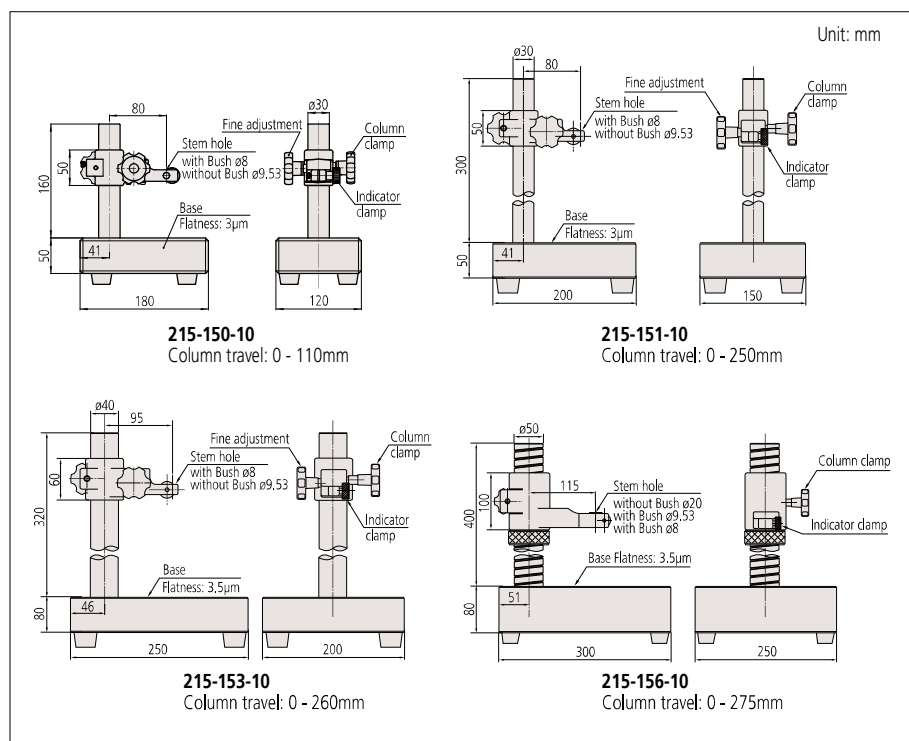
### SPECIFICATIONS

Order No.	Granite base size (W x D x H)	Column travel	Stem hole	Remarks
215-150-10	120 x 180 x 50mm	110mm	ø8mm, ø9.53mm	With fine adjustment of 1mm range
215-151-10	150 x 200 x 50mm	250mm	ø8mm, ø9.53mm	With fine adjustment of 1mm range
215-153-10	200 x 250 x 80mm	260mm	ø8mm, ø9.53mm	With fine adjustment of 1mm range
215-156-10	300 x 250 x 80mm	275mm	ø8mm, ø9.53mm, ø20mm	With fine adjustment over the entire travel

\* Perpendicularity of the mounting hole to the anvil: less than 0.2mm/100mm.

\* Take note that when mounting the high-accuracy Linear Gages (with resolution of 0.1µm or less) to these stands, it may affect the indication value depends on the perpendicularity of the mounting hole to the top surface of the anvils.

### DIMENSIONS



### Optional Accessories

21JAA329: ø8mm bush

21JAA330: ø9.53mm bush

21JAA331: ø15mm bush  
only available for 215-156-10

## SERIES 215 — Comparator Stands



Application example using Digimatic Indicator ID-H.

- Comparator Stands have a very stable cast-iron base that enables precise measurement.
- The partially serrated anvil prevents very flat workpieces from wringing to it and the 2.3µm flatness (or better) promotes accurate measurement.
- The **215-505-10** model has a threaded column which enables easy and precise coarse adjustment.
- Serrated anvils 110×110mm are supplied with **215-405-10**, and 150×150mm with **215-505-10** models.



215-405-10

### SPECIFICATIONS

Order No.	Square anvil size (W x D)	Column travel	Stem hole	Remarks
<b>215-405-10</b>	110 x 110mm	235mm	ø8mm, ø9.53mm	With fine adjustment of 1mm range
<b>215-505-10</b>	150 x 150mm	275mm	ø8mm, ø9.53mm, ø20mm	With fine adjustment over the entire travel

\* Perpendicularity of the mounting hole to the anvil: less than 0.4mm/100mm

\* Take note that when mounting the high-accuracy Linear Gages (with resolution of 0.1µm or less) to these stands, it may affect the indication value depends on the perpendicularity of the mounting hole to the top surface of the anvils.

### Optional Accessories

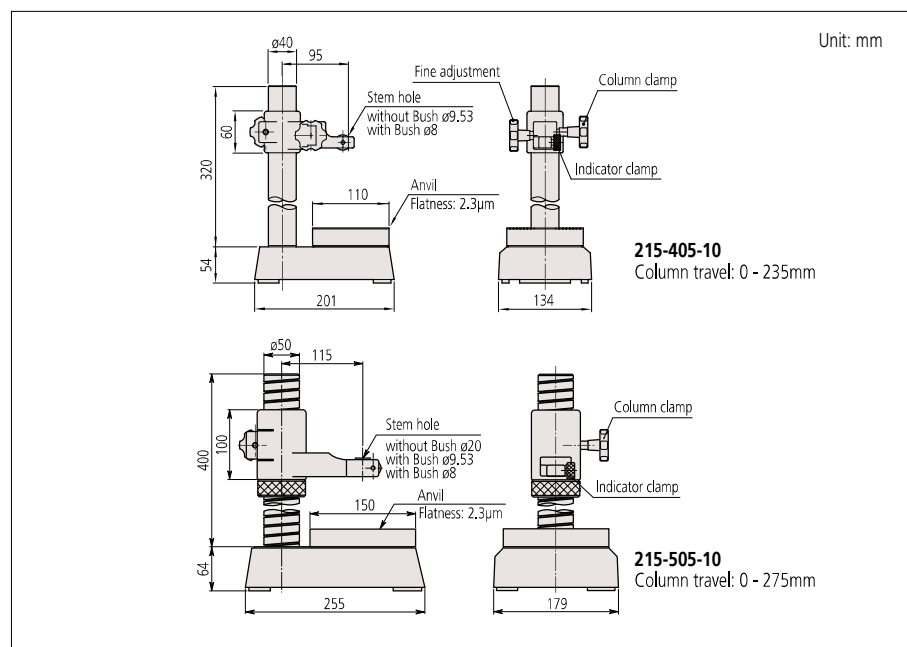
**21JAA329:** ø8mm bush\*

**21JAA330:** ø9.53mm (3/8") bush\*

**21JAA331:** ø15mm bush\*

\* Only available for **215-505-10**.

### DIMENSIONS



# Stands

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

## SERIES 519 — Transfer Stand

- Transfer Stands are designed for comparison measurements of size using a dial indicator or Digimatic Indicator.



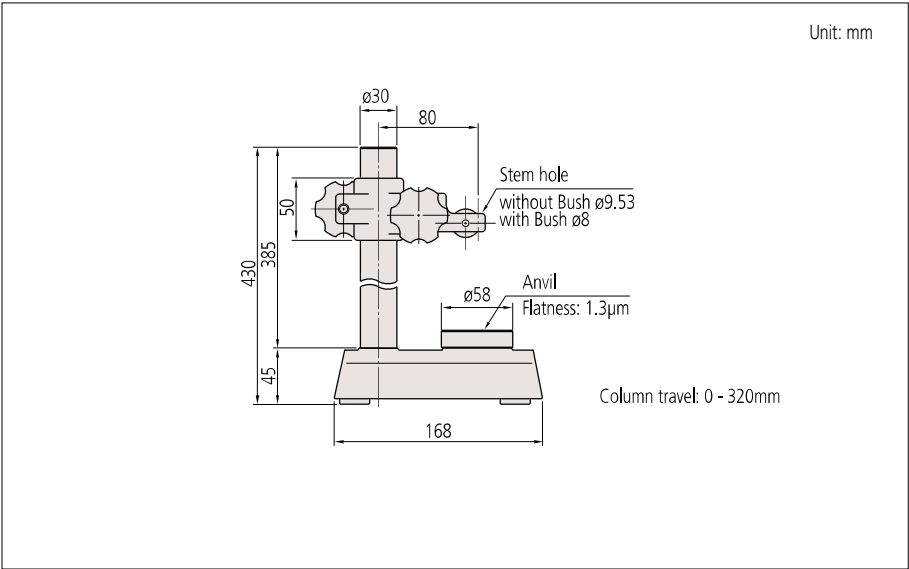
**519-109-10**  
(with a serrated anvil)

### SPECIFICATIONS

Metric		
Order No.	Stem hole	Remarks
519-109-10	ø8mm, ø9.53mm	With serrated anvil

\* Perpendicularity of the mounting hole to the anvil: less than 0.4mm/100mm  
 \* Take note that when mounting the high-accuracy Linear Gages (with resolution of 0.1µm or less) to these stands, it may affects the indication value depends on the perpendicularity of the mounting hole to the top surface of the anvils.

### DIMENSIONS



### Optional Accessories

**101462:** Hardened steel Serrated anvil

**101461:** Hardened steel flat anvil

**101463:** Hardened steel domed anvil

